



SERVICE BULLETIN

Date: 08.02.99

Model: Elise

Number:
1999/03

CLASS 2

Service Manager	Service Reception	Supervisor	Parts Manager

TITLE: Exhaust downpipe steady bracket.

REASON: To prevent exhaust 'tizz' exhibited by very few cars.

ACTION: If an Elise should exhibit a high frequency 'tizzing' noise/vibration originating from the exhaust downpipe, and most prominent at around 2,500 rpm, especially on the overrun, an exhaust manifold/downpipe steady bracket is now available and should be fitted in preference to replacing the downpipe.

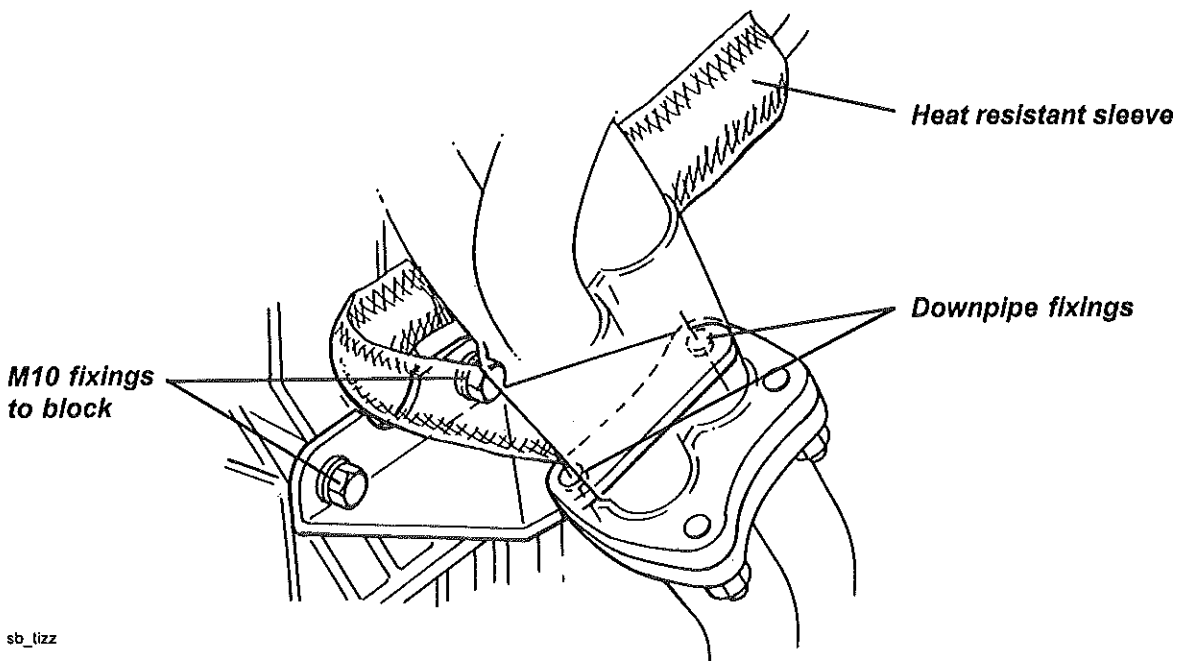
Parts Required

Steady Bracket Kit, exhaust manifold/downpipe A111E6234S 1off

Fitting Procedure

1. Remove the engine bay undertray.
2. Remove the two exhaust manifold to downpipe fixing nuts nearest to the block, and fit the new bracket over the studs. Secure the bracket to the two bosses in the block using the two M10 flange bolts supplied.
3. Fit the two M10 flange nuts to the manifold studs, and tighten to 55 Nm.
4. Tighten the two M10 bolts securing the bracket to the block to 55 Nm.
5. Unplug the oxygen sensor harness at the connector clipped to the water rail at the left hand end of the engine, and slide the heat resistant sleeve provided in the kit, onto the cable and over the sensor. Reconnect the harness.
6. Refit the engine bay undertray.

CHARGES: 0.7 hr/car. Warranty claims marked S/B 1999/03 Class 2 should be submitted.



sb22

sb_tizz